# Reliable Modeling and Optimization for Chemical Engineering Applications: Interval Analysis Approach

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## Outline

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## **Motivation**

- Many applications in chemical engineering deal with nonlinear models of complex physical phenomena, on scales from macroscopic to molecular
- A common problem is the need to solve a nonlinear equation systems in which the variables are constrained physically within upper and lower bounds; that is, to solve:

 $\begin{aligned} \mathbf{f}(\mathbf{x}) &= \mathbf{0} \\ \mathbf{x}^L \leq \mathbf{x} \leq \mathbf{x}^U \end{aligned}$ 

- These problems may:
  - Have multiple solutions Have all been found?
  - Have no solution Can this be verified?
  - Be difficult to converge to any solution using standard methods

# Motivation (Cont'd)

• Another common problem is the need to globally minimize a nonlinear function, subject to nonlinear equality and/or inequality constraints:

$$\begin{split} \min_{\mathbf{x}} \phi(\mathbf{x}) \\ \text{subject to} & \mathbf{h}(\mathbf{x}) = \mathbf{0} \\ & \mathbf{g}(\mathbf{x}) \geq \mathbf{0} \\ & \mathbf{x}^L \leq \mathbf{x} \leq \mathbf{x}^U \end{split}$$

- These problems may:
  - Have multiple local minima Has the global minimum been found?
  - Require finding all local minima or stationary points Have all been found?
  - Have no solution (infeasible NLP) Can this be verified?
  - Be difficult to converge to any local minima using standard methods

# **Interval Analysis**

- One approach for dealing with these issues is interval analysis
- Interval analysis can
  - Provide the tools needed to solve modeling and optimization problems with complete certainty
  - Provide problem-solving reliability not available when using standard local methods
  - Deal automatically with rounding error, thus providing both mathematical and computational guarantees

## Interval Methodology

- Core methodology is Interval Newton/Generalized Bisection (IN/GB)
  - Given a system of equations to solve, an initial interval (bounds on all variables), and a solution tolerance:
  - IN/GB can find (enclose) with mathematical and computational certainty either all solutions or determine that no solutions exist
  - IN/GB can also be extended and employed as a deterministic approach for global optimization problems
- A general purpose approach; in general requires no simplifying assumptions or problem reformulations
- No strong assumptions about functions need to be made

Problem: Solve  $\mathbf{f}(\mathbf{x}) = \mathbf{0}$  for all roots in interval  $\mathbf{X}^{(0)}$ 

Basic iteration scheme: For a particular subinterval (box),  $\mathbf{X}^{(k)}$ , perform root inclusion test:

• (Range Test) Compute the interval extension  $\mathbf{F}(\mathbf{X}^{(k)})$  of  $\mathbf{f}(\mathbf{x})$  (this provides bounds on the range of  $\mathbf{f}(\mathbf{x})$  for  $\mathbf{x} \in \mathbf{X}^{(k)}$ )

- If  $0 \notin \mathbf{F}(\mathbf{X}^{(k)})$ , delete the box. Otherwise,

• (Interval Newton Test) Compute the *image*,  $\mathbf{N}^{(k)}$ , of the box by solving the linear interval equation system

$$\mathbf{F}'(\mathbf{X}^{(k)})(\mathbf{N}^{(k)} - \tilde{\mathbf{x}}^{(k)}) = -\mathbf{f}(\tilde{\mathbf{x}}^{(k)})$$

- $ilde{\mathbf{x}}^{(k)}$  is some point in  $\mathbf{X}^{(k)}$
- $\mathbf{F}'(\mathbf{X}^{(k)})$  is an interval extension of the Jacobian of  $\mathbf{f}(\mathbf{x})$  over the box  $\mathbf{X}^{(k)}$



• There is no solution in  $\mathbf{X}^{(k)}$ 



- There is a *unique* solution in  $\mathbf{X}^{(k)}$
- This solution is in  $\mathbf{N}^{(k)}$
- Additional interval-Newton steps will tightly enclose the solution with quadratic convergence



- Any solutions in  $\mathbf{X}^{(k)}$  are in intersection of  $\mathbf{X}^{(k)}$  and  $\mathbf{N}^{(k)}$
- If intersection is sufficiently small, repeat root inclusion test
- Otherwise, bisect the intersection and apply root inclusion test to each resulting subinterval
- This is a branch-and-prune scheme on a binary tree

- Can be extended to global optimization problems
- For unconstrained problems, solve for stationary points ( $\nabla \phi = 0$ )
- For constrained problems, solve for KKT or Fritz-John points
- Add an additional pruning condition (objective range test):
  - Compute interval extension of objective function
  - If its lower bound is greater than a known upper bound on the global minimum, prune this subinterval
- This combines IN/GB with a branch-and-bound scheme on a binary tree

Enhancements to basic methodology:

- Hybrid preconditioning strategy (HP) for solving interval-Newton equation (Gau and Stadtherr, 2002)
- Strategy (RP) for selection of the real point  $\tilde{\mathbf{x}}^{(k)}$  in the interval-Newton equation (Gau and Stadtherr, 2002)
- Use of linear programming techniques to solve interval-Newton equation LISS/LP (Lin and Stadtherr, 2003, 2004)
  - Exact bounds on  $N^{(k)}$  (within roundout)
- Constraint propagation (problem specific)
- Tighten interval extensions using known function properties (problem specific)

### Example

• Trefethen (2002) Challenge Problem #4 — Find the Global Minimum



 $f(x,y) = \exp(\sin(50x)) + \sin(60\exp(y)) + \sin(70\sin(x)) + \sin(\sin(80y)) - \sin(10(x+y)) + (x^2+y^2)/4; \quad x \in [-1,1]; \quad y \in [-1,1]$ 

# Example (Cont'd)

• Global minimum is easily found using interval approach

 $x \in [-0.02440307969437517, -0.02440307969437516]$  $y \in [0.2106124271553557, 0.2106124271553558]$  $f \in [-3.306868647475245, -3.306868647475232]$ 

 CPU time (LISS/LP): 0.16 seconds on SUN Blade 1000 model 1600 workstation

## **Another Example**

• Find the global minimum of the function (Siirola et al., 2002):

$$f(\mathbf{x}) = 100 \prod_{i=1}^{N} \sum_{j=1}^{5} \left( \frac{j^5}{4425} \cos(j+jx_i) \right) + \frac{1}{N} \sum_{i=1}^{N} (x_i - x_{0,i})^2$$

where  $x_{0,i} = 3$ ,  $x_i \in [x_{0,i} - 20, x_{0,i} + 20]$ , i = 1, ..., N.

- For N = 6, there are  $\approx 10^{10}$  local optima.
- Results:

	Global Minii	mizer Points		
N	$x_i^*$	$x_{j  eq i}^*$	Global Minimum	CPU time (s)
2	4.6198510288	5.2820519601	-88.1046253312	0.07
3	4.6201099154	5.2824296177	-87.6730486951	2.12
4	4.6202393815	5.2826184940	-87.4572049443	33.95
5	4.6203170683	5.2827318347	-87.3276809494	413.61
6	4.6203688625	5.2828074014	-87.2413242244	4566.42

CPU times on Dell workstation – 1.7 GHz Xeon running Linux

## **Some Applications in Chemical Engineering**

- Fluid phase stability and equilibrium
  - Activity coefficient models (Stadtherr et al., 1995; Tessier et al., 2000)
  - Cubic EOS (Hua *et al.*, 1996, 1998, 1999)
  - SAFT EOS (Xu *et al.*, 2002)
- Combined reaction and phase equilibrium (Burgos *et al.*, 2004)
- Location of azeotropes: Homogeneous, Heterogeneous, Reactive (Maier et al., 1998, 1999, 2000)
- Location of mixture critical points (Stradi et al., 2001)
- Solid-fluid equilibrium
  - Single solvent (Xu et al., 2000, 2001)
  - Solvent and cosolvents (Scurto et al., 2003)

# Applications (cont'd)

- General process modeling problems (Schnepper and Stadtherr, 1996)
- Parameter estimation
- $\implies$  Relative least squares (Gau and Stadtherr, 1999, 2000)
  - Error-in-variables approach (Gau and Stadtherr, 2000, 2002)
- Nonlinear dynamics
- Equilibrium states and bifurcations in ecological models (Gwaltney *et al.*, 2004)
- Molecular Modeling
  - Density-functional-theory model of phase transitions in nanoporous materials (Maier *et al.*, 2001)
- $\implies$  Transition state analysis (Lin and Stadtherr, 2004)
  - Molecular conformations (Lin and Stadtherr, 2004)

#### **Example – Parameter Estimation in VLE Modeling**

 Goal: Determine parameter values θ in activity coefficient models (e.g., Wilson, van Laar, NRTL, UNIQUAC):

$$\gamma_{\mu i, \text{calc}} = f_i(\mathbf{x}_{\mu}, \boldsymbol{\theta})$$

• Use a relative least squares objective; thus, seek the minimum of:

$$\phi(\boldsymbol{\theta}) = \sum_{i=1}^{n} \sum_{\mu=1}^{p} \left[ \frac{\gamma_{\mu i, \text{calc}}(\boldsymbol{\theta}) - \gamma_{\mu i, \text{exp}}}{\gamma_{\mu i, \text{exp}}} \right]^2$$

- Experimental values  $\gamma_{\mu i, \exp}$  of the activity coefficients are obtained from VLE measurements at compositions  $\mathbf{x}_{\mu}, \mu = 1, \dots, p$
- This problem has been solved for many models, systems, and data sets in the DECHEMA VLE Data Collection (Gmehling *et al.*, 1977-1990)

#### **Parameter Estimation in VLE Modeling**

- One binary system studied was benzene (1) and hexafluorobenzene (2)
- Ten problems, each a different data set from the DECHEMA VLE Data Collection were considered
- The model used was the Wilson equation

$$\ln \gamma_1 = -\ln(x_1 + \Lambda_{12}x_2) + x_2 \left[ \frac{\Lambda_{12}}{x_1 + \Lambda_{12}x_2} - \frac{\Lambda_{21}}{\Lambda_{21}x_1 + x_2} \right]$$
$$\ln \gamma_2 = -\ln(x_2 + \Lambda_{21}x_1) - x_1 \left[ \frac{\Lambda_{12}}{x_1 + \Lambda_{12}x_2} - \frac{\Lambda_{21}}{\Lambda_{21}x_1 + x_2} \right]$$

• This has binary interaction parameters

 $\Lambda_{12} = (v_2/v_1) \exp(-\theta_1/RT) \\ \Lambda_{21} = (v_1/v_2) \exp(-\theta_2/RT)$ 

where  $v_1$  and  $v_2$  are pure component molar volumes

• The energy parameters  $\theta_1$  and  $\theta_2$  must be estimated

## Results

- Each problem was solved using the IN/GB approach to determine the globally optimal values of the  $\theta_1$  and  $\theta_2$  parameters
- For each problem, the number of local minima in  $\phi(\theta)$  was also determined (branch and bound steps were turned off)
- Table 1 compares parameter estimation results for  $\theta_1$  and  $\theta_2$  with those given in the DECHEMA Collection – New globally optimal parameter values are found in five cases
- CPU times on Sun Ultra 2/1300

Data	Data	Т	DECHEMA			IN/GB			No. of	CPU
Set	points	$(^{o}C)$	$ heta_1$	$ heta_2$	$\phi(oldsymbol{ heta})$	$\theta_1$	$ heta_2$	$\phi(oldsymbol{ heta})$	Minima	time(s)
1*	10	30	437	-437	0.0382	-468	1314	0.0118	2	15.1
2*	10	40	405	-405	0.0327	-459	1227	0.0079	2	13.7
3*	10	50	374	-374	0.0289	-449	1157	0.0058	2	12.3
4*	11	50	342	-342	0.0428	-424	984	0.0089	2	10.9
5	10	60	-439	1096	0.0047	-439	1094	0.0047	2	9.7
6	9	70	-424	1035	0.0032	-425	1036	0.0032	2	7.9

#### Table 1: IN/GB results vs. DECHEMA values

Data	Data	Р	DECHEMA			IN/GB			No. of	CPU
Set	points	(mmHg)	$\theta_1$	$ heta_2$	$\phi(oldsymbol{ heta})$	$ heta_1$	$ heta_2$	$\phi(oldsymbol{ heta})$	Minima	time(s)
7*	17	300	344	-347	0.0566	-432	993	0.0149	2	17.4
8	16	500	-405	906	0.0083	-407	912	0.0083	2	14.3
9	17	760	-407	923	0.0057	-399	908	0.0053	1	13.9
10	17	760	-333	702	0.0146	-335	705	0.0146	2	20.5

\*New globally optimal parameters found

# Discussion

- Does the use of the globally optimal parameters make a significant difference when the Wilson model is used to predict vapor-liquid equilibrium (VLE)?
- A common test of the predictive power of a model for VLE is its ability to predict azeotropes
- Experimentally this system has two homogeneous azeotropes
- Table 2 shows comparison of homogeneous azeotrope prediction when the locally optimal DECHEMA parameters are used, and when the global optimal parameters are used

Data	$T(^{o}C)or$	DECHEMA			IN/GB		
Set	P (mmHg)	$x_1$	$x_2$	$P \; {\rm or} \; T$	$x_1$	$x_2$	$P \; {\rm or} \; T$
1	<i>T</i> =30	0.0660	0.9340	P=107	0.0541	0.9459	P=107
					0.9342	0.0658	121
2	40	0.0315	0.9685	168	0.0761	0.9239	168
					0.9244	0.0756	185
3	50	NONE			0.0988	0.9012	255
					0.9114	0.0886	275
4	50	NONE			0.0588	0.9412	256
					0.9113	0.0887	274
7	<i>P</i> =300	NONE			0.1612	0.8388	<i>T=</i> 54.13
					0.9315	0.0685	52.49

#### Table 2: Homogeneous azeotrope prediction

 Based on DECHEMA results, one would conclude Wilson is a poor model for this system. But actually Wilson is a reasonable model if the parameter estimation problem is solved correctly

## **Example – Nonlinear Dynamics**

Nonlinear dynamic systems are of frequent interest in engineering and science

 $\dot{\mathbf{x}} = \frac{d\mathbf{x}}{dt} = \mathbf{f}(\mathbf{x}, \mathbf{p});$   $\mathbf{x} = \text{state variables};$   $\mathbf{p} = \text{parameters}$ 

- Common problems include computing
  - Equilibrium states ( $\dot{\mathbf{x}} = \mathbf{0}$ )
  - Bifurcations of equilibria
  - Limit cycles
  - Bifurcations of cycles
- Of specific interest are food chain/web models
  - Use to predict impact on ecosystems of introducing new materials (ionic liquids) into the environment

# **Ionic Liquids**

- Ionic liquids (ILs) are salts that are liquid at or near room temperature
- Many attractive properties
  - No measurable vapor pressure ILs do not evaporate
  - Many potential applications, including replacement of volatile organic compounds (VOCs) currently used as industrial solvents
  - Eliminates a major source of air pollution
- Could enter the environment via aqueous waste streams
  - Very little environmental toxicity information available
  - Single species toxicity information is not sufficient to predict ecosystem impacts
- Need for ecological risk assessment Modeling can play an important role

#### **Finding Equilibrium States and Bifurcations**

• Equilibrium states: Solve equilibrium conditions for x

$$\dot{\mathbf{x}} = \frac{d\mathbf{x}}{dt} = \mathbf{f}(\mathbf{x}) = \mathbf{0}$$

- Bifurcations of equilibria: Solve augmented equilibrium conditions for x and parameter(s) of interest
- Augmenting conditions (in terms of Jacobian matrix  $J = d\mathbf{f}/d\mathbf{x}$ )
  - Fold and transcritical bifurcations:  $det(J(\mathbf{x}, \alpha)) = 0$
  - Hopf bifurcation:  $\det(2J(\mathbf{x}, \alpha) \otimes I) = 0$
  - Fold-fold or fold-Hopf bifurcations:  $det(J(\mathbf{x}, \alpha, \beta)) = 0$  and  $det(2J(\mathbf{x}, \alpha, \beta) \otimes I) = 0$

# Finding Equilibrium States and Bifurcations (cont'd)

- These equation systems commonly have multiple solutions
- Typically these systems are solved using a continuation-based strategy (e.g., Kuznetsov, 1991; AUTO software)
  - Initialization dependent
  - No guarantee of locating all solution branches
- Interval mathematics provides a method that is
  - Initialization independent
  - Capable of locating all solution branches with certainty
- As a relatively simple test problem (Gwaltney *et al.*, 2004), consider a tritrophic food chain with logistic prey and hyperbolic predator and superpredator response functions (Rosenzweig-MacArthur model)

#### **Rosenzweig-MacArthur model**

In terms of prey(1), predator(2) and superpredator(3) biomasses  $x_1$ ,  $x_2$  and  $x_3$ , the model is given by

$$\frac{dx_1}{dt} = x_1 \left[ r \left( 1 - \frac{x_1}{K} \right) - \frac{a_2 x_2}{b_2 + x_1} \right]$$
$$\frac{dx_2}{dt} = x_2 \left[ e_2 \frac{a_2 x_1}{b_2 + x_1} - \frac{a_3 x_3}{b_3 + x_2} - d_2 \right]$$
$$\frac{dx_3}{dt} = x_3 \left[ e_3 \frac{a_3 x_2}{b_3 + x_2} - d_3 \right]$$

Here r is the prey growth rate constant, K is the prey carrying capacity of the ecosystem, the  $d_i$  are death rate constants, the  $a_i$  represent maximum predation rates, the  $b_i$  are half-saturation constants, and the  $e_i$  are predation efficiencies

#### **Results – Rosenzweig-MacArthur Model**

Example of a solution-branch diagram (equilibrium states vs. one parameter with other parameters fixed) – here  $x_1$ ,  $x_2$  and  $x_3$  vs.  $d_2$ 



#### **Results – Rosenzweig-MacArthur Model**

Example of a bifurcation diagram (parameter value at which bifurcation occurs vs. another parameter – here r vs. K with other parameters fixed)



TE = Transcritical of equilibrium; FE = Fold of equilibrium; H = Hopf;  $H_{D}$  = Planar Hopf; FH = Fold-Hopf

### **Results – Canale's Chemostat Model**

This is a more complex model (4 state variables). This is the computed D vs.  $x_n$  bifurcation diagram



TE = Transcritical of equilibrium; FE = Fold of equilibrium; H = Hopf;  $H_p$  = Planar Hopf; FH = Fold-Hopf

## **Example – Transition State Analysis**

- Transition state analysis is widely used in engineering and science to study the kinetics of various phenomena, e.g.,
  - Chemical reactions
  - Adsorption/desorption to/from surfaces
  - Diffusion through a porous media (e.g., zeolites)
- The key step is identifying stationary points on the potential energy surface  $\mathcal{V}$  that characterizes the intermolecular and intramolecular interactions governing the system
- Motion in the system then is assumed to proceed as a series of hops from one local minimum to another, passing through a saddle point (transition state)
- Need a method that is guaranteed to find all stationary points of  ${\cal V}$

#### Transition State Analysis (cont'd)

- One example problem diffusion of xenon in silicalite (June *et al.*, 1991; Lin and Stadtherr, 2004)
- Use truncated Lennard-Jones 6-12 potential

$$\begin{split} \mathcal{V} &= \sum_{i=1}^{N} \mathcal{V}_{i} \\ \mathcal{V}_{i} &= \begin{cases} \frac{a}{r_{i}^{12}} - \frac{b}{r_{i}^{6}} & r_{i} < r_{\text{cut}} \\ 0 & r_{i} \ge r_{\text{cut}} \end{cases} \\ r_{i}^{2} &= (x - x_{i})^{2} + (y - y_{i})^{2} + (z - z_{i})^{2} \end{split}$$

where (x, y, z) are the Cartesian coordinates of the xenon, and  $(x_i, y_i, z_i), i = 1, ..., N$  are the Cartesian coordinates of the N = 192oxygen atoms in a unit cell of the silicalite lattice

• Problem is to solve  $abla \mathcal{V}(x,y,z) = 0$  for all stationary points (x,y,z)

No.	Туре	Energy(kcal/mol)	x(Å)	y(Å)	z(Å)	Connects
1	minimum	-5.9560	3.9956	4.9800	12.1340	
2	minimum	-5.8763	0.3613	0.9260	6.1112	
3	minimum	-5.8422	5.8529	4.9800	10.8790	
4	minimum	-5.7455	1.4356	4.9800	11.5540	
5	minimum	-5.1109	0.4642	4.9800	6.0635	
6	1st order	-5.7738	5.0486	4.9800	11.3210	(1, 3)
7	1st order	-5.6955	0.0000	0.0000	6.7100	(2′, 2)
8	1st order	-5.6060	2.3433	4.9800	11.4980	(1, 4)
9	1st order	-4.7494	0.1454	3.7957	6.4452	(2, 5)
10	1st order	-4.3057	9.2165	4.9800	11.0110	(3, 4)
11	1st order	-4.2380	0.0477	3.9147	8.3865	(2, 4)
12	1st order	-4.2261	8.6361	4.9800	12.8560	(3, 5′)
13	1st order	-4.1405	0.5925	4.9800	8.0122	(4, 5)
14 <sup>*</sup>	2nd order	-4.1404	0.5883	4.8777	8.0138	(4,5),(4,4')
15	2nd order	-4.1027	9.1881	4.1629	11.8720	(2,3),(4,5)

# Results using interval-Newton methodology (LISS\_LP)

\*Not found by June *et al.* (1991)

# **Concluding Remarks**

- Interval analysis provides a powerful general purpose and model independent approach for solving a wide variety of modeling and optimization problems, giving a mathematical and computational guarantee of reliability.
- Guaranteed reliability of interval methods comes at the expense of CPU time. Thus, there is a choice between fast local methods that are not completely reliable, or a slower method that is guaranteed to give the correct answer.
- The modeler must make a decision concerning how important it is to get the correct answer.
- Continuing advances in computing hardware and software will make this approach even more attractive.
  - Compiler support for interval arithmetic (Sun Microsystems)
  - Parallel computing

# Concluding Remarks (cont'd)

- With effective load management strategies, interval methods can be implemented very efficiently using MPI on a networked cluster of workstations (Gau and Stadtherr, 2002).
  - Good scalability
  - Exploit potential for superlinear speedup in optimization
- Parallel computing technology can be used not only to solve problems faster, but to solve problems more reliably.
- Reliability issues are often overlooked:

Are we just getting the wrong answers faster?